FO PACKAGING

Information sheet
Storage of polyethylene films

In the interest of trouble-free processing, it is recommended that the following conditions be observed:

1. Processing should preferably be carried out at room temperature between 15°C and 25°C and relative humidity between 45% and 65%. It is therefore recommended to adjust the storage conditions.

2. Ideally, the film should be taken into the production room 24-48 hours before processing in order to adjust to the room climate up to the innermost layer. Excessive stacking pressure should be avoided. The following applies: the greater the difference between storage and processing temperature, the longer the acclimatization time.

3. The film must be protected from strong light and UV radiation. Therefore, please store the film away from radiators, heaters or other sources of heat. In particular, films must never be stored at a window with direct sunlight.

4. Packed films/bags must be left in their original packaging until immediately before starting processing. Opened containers must be carefully repacked until further processing.

5. Remove any supplier information (type, thickness and width details, order and roll number, etc.) and packing slips only shortly before starting processing. Keep them until the remaining processing.

6. The film should be processed within 6 months, at the latest after one year. Shorter processing cycles may be required for special films. The reason for this is that the required processing properties may change during storage, which could lead to unnecessary difficulties in the processing procedure. A change in haptics, appearance or evaporation cannot be ruled out.

<u>As a general rule</u>, PE films are relatively easy to store. They do not absorb moisture and can withstand all temperatures occurring in Central Europe. However, it is important to protect them from prolonged exposure to light or UV radiation and to avoid electrostatic charging and the formation of a moisture film (condensate) on the surface.

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